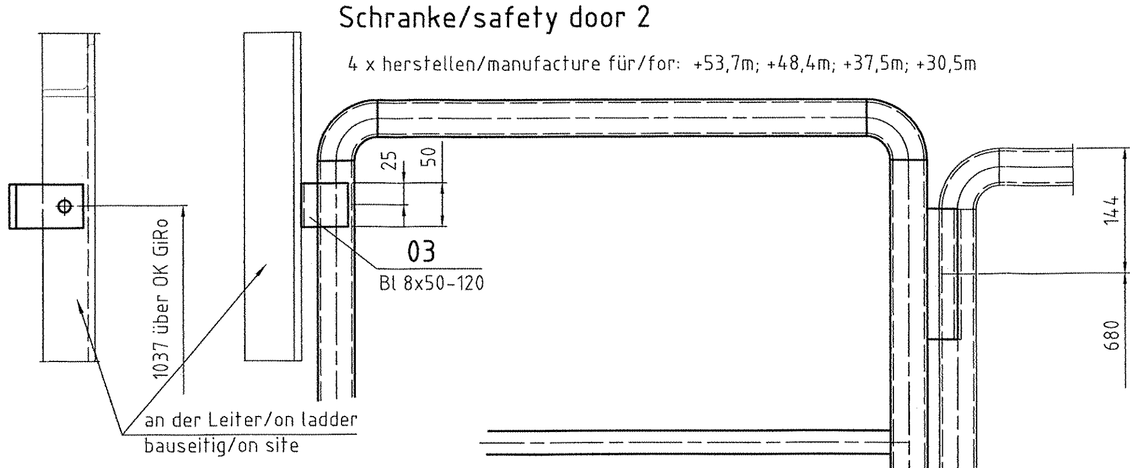
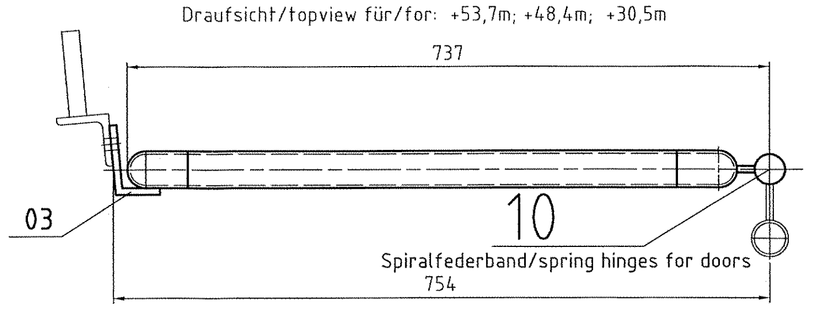
Schranke/safety door 2

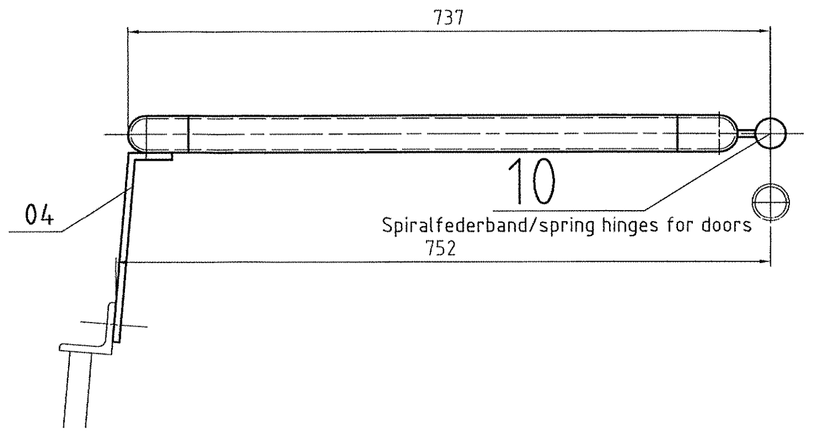
4 x herstellen/manufacture für/for: +53,7m; +48,4m; +37,5m; +30,5m



Draufsicht/topview für/for: +53,7m; +48,4m; +30,5m

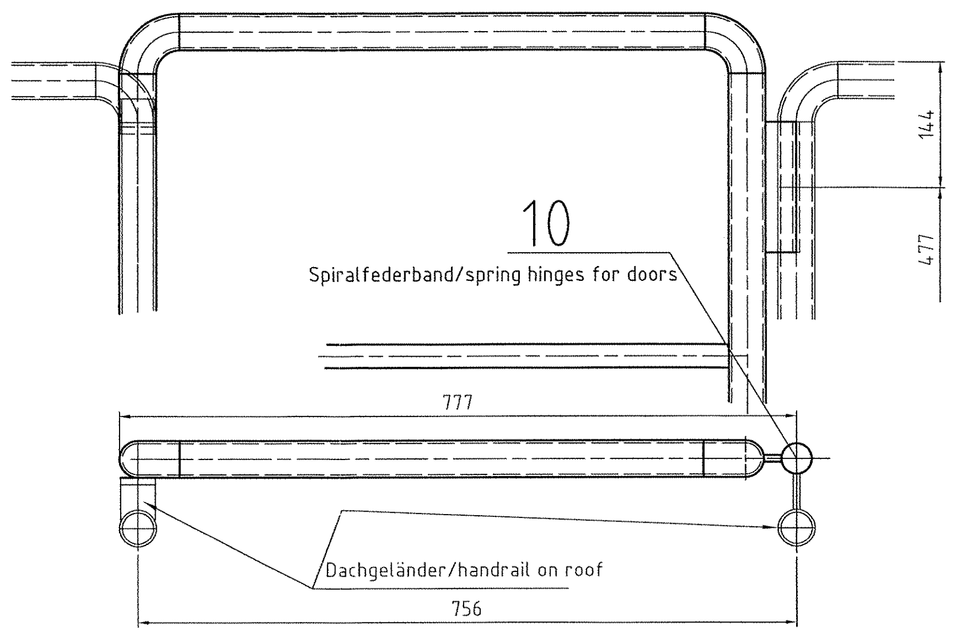


Draufsicht/topview für/for: +37,5 m



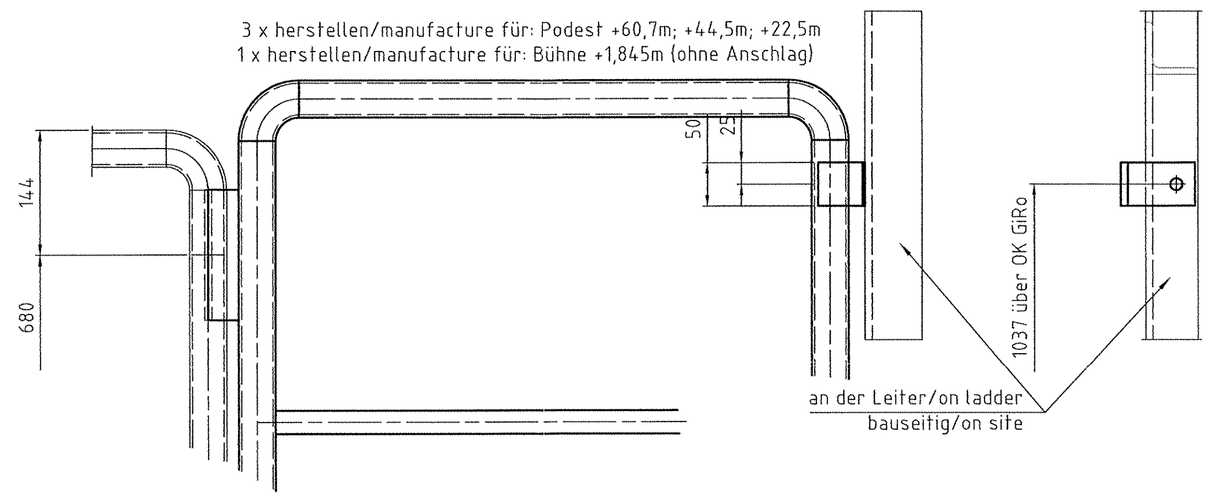
Schranke/safety door 1 Dachgeländer/handrail on roof

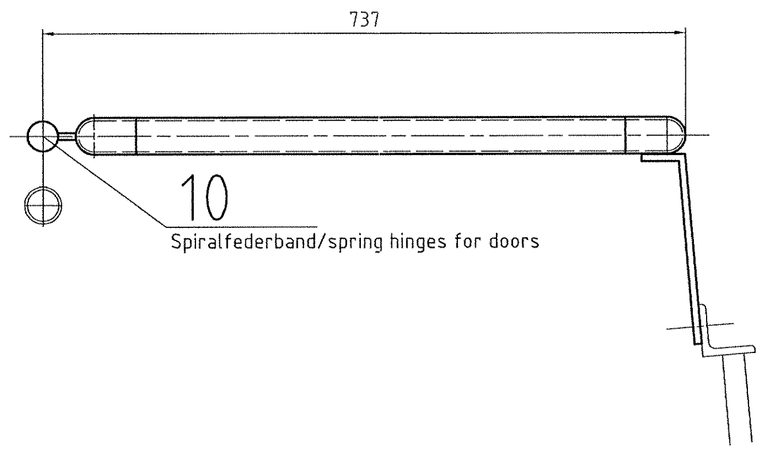
1 x herstellen/manufacture



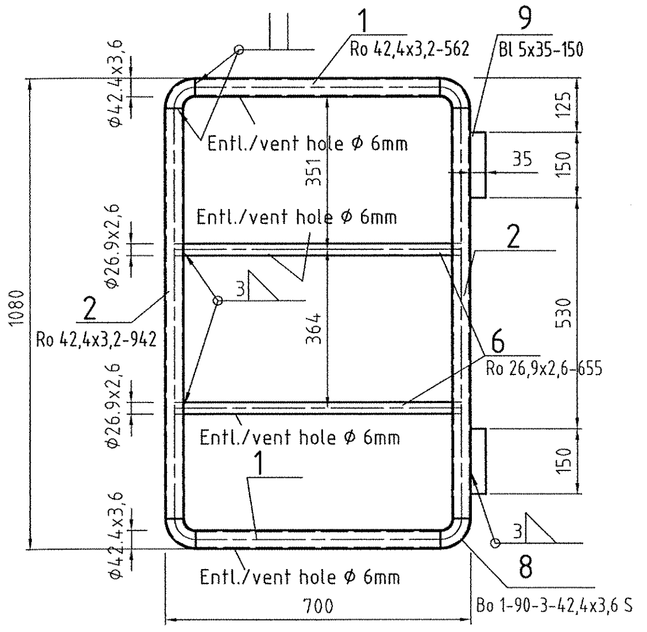
Schranke/safety door 3

3 x herstellen/manufacture für: Podest +60,7m; +44,5m; +22,5m
1 x herstellen/manufacture für: Bühne +1,845m (ohne Anschlag)

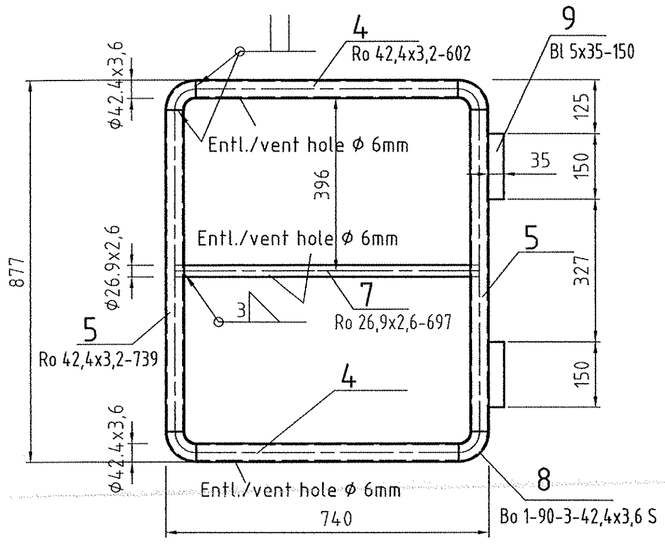




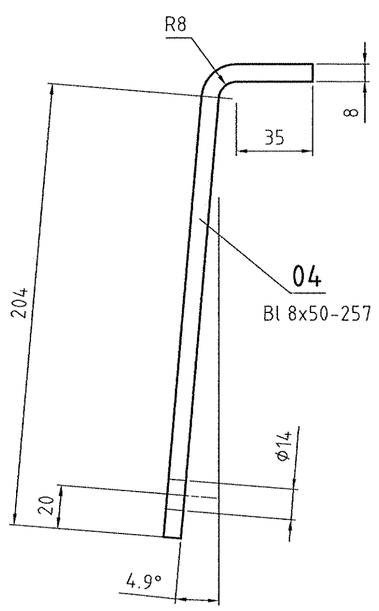
Schranke/safety door 2,3 M.1:10



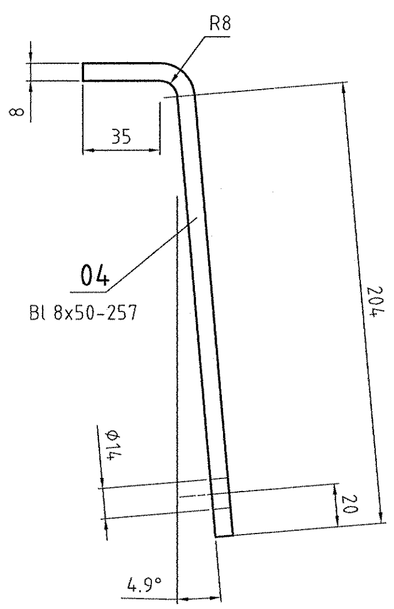
Schranke/safety door 1 M.1:10



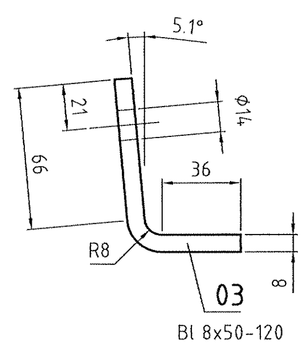
zu Schranke/safety door 2
M.1:2



zu Schranke/safety door 3
M.1:2



zu Schranke/safety door 2
M.1:2



Oberflächenbehandlung
Surface treatment

Bühnen, Leitern und Gitterroste:
platforms, ladders, gratings
- feuerverzinkt
- hot dip galvanized

Zeichnung gehört zu: 05-101-500
see also drawing:

Die folgenden technischen Anforderungen sind einzuhalten:

The following technical requirements are to be fulfilled:

- Allgemeintoleranzen nach DIN ISO 2768 - C
- Allgemeintoleranzen für Schweißkonstruktionen nach EN ISO 13920 - CG
- Schweißnahtvorbereitung nach DIN 8551 T1 und T4.
- Tragende und gasbeaufschlagte Schweißnähte sind 100% visuell zu prüfen.

- General tolerances in accordance with DIN ISO 2768 - C
- General tolerances for welded constructions in accordance with EN ISO 13920 - CG
- Preperation of welds in accordance with DIN 8551 part 1 and part 4.
- Supporting and gas-primed welds are checked 100% visual.
- All welds without dimensions: a = 4mm

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ARCHIVES REV.NO.	REV.	JOB NO.	DESCRIPTION	SIGN.	DATE

REVISIONS

AIR LIQUIDE™

Air Liquide AGS GmbH

Air System Barlage	DATE: 18.04.05	NAME: Speer	CHECKED: Eiselt	HISTORY FILE: 05-101-501-0.dwg
	JOB CODE: K70101 ASU No. 9 Kosice		SCALE 1:5(1:10;1:2)	ORIGINAL FORMAT DIN A1
	REFERENCE:		SHEET: 1	OF 1 SHEETS
REPLACES:	TITLE: Coldbox-Stages and ladders		DRAWING No.: 05-101-501	REV. 0
REPLACED BY:	SicherungsSchranke/Safety door			